



N8 Ra 0,8

general angle 0,3...0,5

Steel Tube Sonotrode should have vertical movement
- up / down -
that should vary between 200 and 500 mm,
in relation to surface of liquid

PROJECT DIRECTOR M.Prokic	DATE 25.08.2015	DEBUR AND BREAK SHARP EDGES	DO NOT SCALE DRAWING	REVISION		
drew H. Puga	DATE MODIFY		MPI-ULTRASONICS MARAIS 36 2400 Le Locle Switzerland e-mail : mpi@mpi-ultrasonics.com phone +41 (0) 32 9314045			
MATERIAL:						
General tolerance SN 258440			90090_AI_V1			
dimension nominale (mm)	>3 ...6	>6 ...30	>30 ...120	>120 ...400	>400 ...1000	>1000 ...2000
Ecart (mm)	± 0.05	± 0.1	± 0.15	± 0.2	± 0.3	± 0.5
			SCALE: 1:1	SHEET 1 OF 1	A3	